

Hot Purging of Flush Seal Water & Temperature Control via Make Up

$$Tank_h := 188 \text{ cm}$$

$$Tank_{Dia} := 1.8 \text{ m}$$

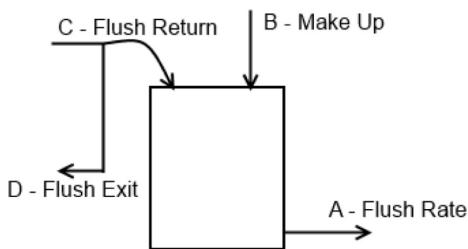
$$Tank_{Vol} := \pi \cdot \frac{Tank_{Dia}^2}{4} \cdot Tank_h = 4.784 \text{ m}^3$$

$$\rho := 1000 \frac{\text{kg}}{\text{m}^3}$$

$$Pumps := 20$$

$$Flush_{rate} := 7 \frac{\text{L}}{\text{min}}$$

$$Flow_A := Pumps \cdot Flush_{rate} = 8.4 \frac{\text{m}^3}{\text{hr}}$$



~3 barg or 4 barA

$$P := 4 \text{ bar}$$

$$T_A := 25 \text{ }^\circ\text{C}$$

Make up demi water has lower temperature

$$T_B := T_A - [2 \dots 6] \Delta \text{ }^\circ\text{C} = \begin{bmatrix} 23 \\ 22 \\ 21 \\ 20 \\ 19 \end{bmatrix} \text{ }^\circ\text{C}$$

Recommended temperature rise

$$T_C := T_A + [5 \dots 7] \Delta \text{ }^\circ\text{C} = \begin{bmatrix} 30 \\ 31 \\ 32 \end{bmatrix} \text{ }^\circ\text{C}$$

$$T_D := T_C$$

Level is held constant in tank so volume of tank is irrelevant

$$Flow_D := Flow_B$$

$$Flow_C := Flow_A - Flow_D$$

Liquid enthalpy [H] at different temperatures. In liquid phase pressure changes to enthalpy are negligible & density remains constant as well

$$Enthalpy_A := \text{CoolProp_Props}("H"; "T"; T_A; "P"; P; "Water") = 105.1967 \frac{\text{kJ}}{\text{kg}}$$

$$Enthalpy_B := \overrightarrow{\text{CoolProp_Props}("H"; "T"; T_B; "P"; P; "Water") = \begin{bmatrix} 96.8349 \\ 92.6533 \\ 88.4711 \\ 84.2883 \\ 80.1049 \end{bmatrix} \frac{\text{kJ}}{\text{kg}}}$$

$$Enthalpy_C := \overrightarrow{\text{CoolProp_Props}("H"; "T"; T_C; "P"; P; "Water") = \begin{bmatrix} 126.0949 \\ 130.2738 \\ 134.4526 \end{bmatrix} \frac{\text{kJ}}{\text{kg}}}$$

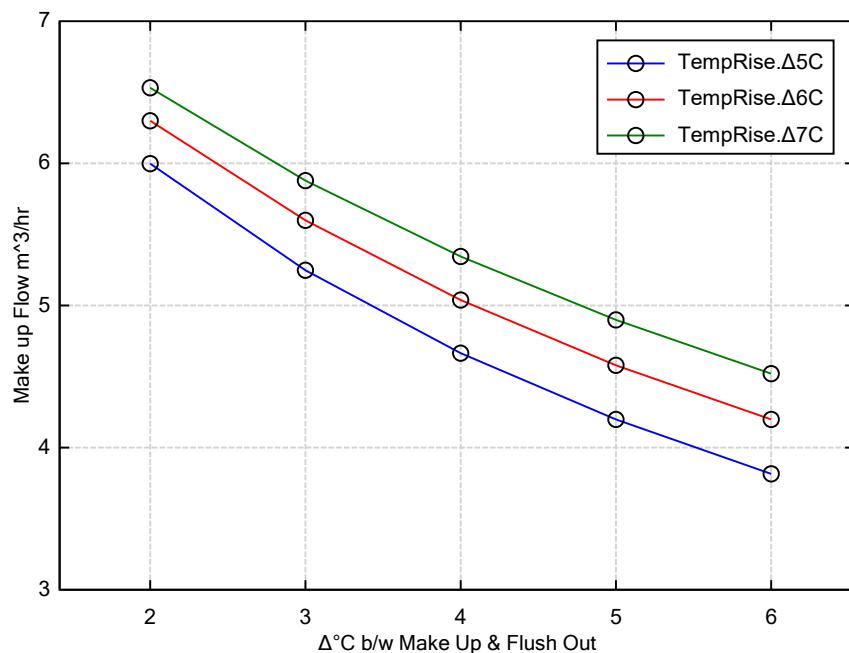
$$Enthalpy_D := Enthalpy_C$$

Make up water requirement using Enthalpy Balance around flush water tank.  $\rho$  is constant so cancels out

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tmp := matrix(0; 0)
for i ∈ [1..length(Enthalpy_C)]
    for j ∈ [1..length(Enthalpy_B)]
        tmp[j, i] := Secant(Flow_A · Enthalpy_A = Flow_B · Enthalpy_B + Flow_C · Enthalpy_C; 1  $\frac{m^3}{hr}$ ; 20  $\frac{m^3}{hr}$ )
    
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$$Flow_B := \text{tmp} = \begin{bmatrix} 5.9995 & 6.2995 & 6.5328 \\ 5.2493 & 5.5993 & 5.8793 \\ 4.6658 & 5.0391 & 5.3445 \\ 4.199 & 4.5807 & 4.8989 \\ 3.817 & 4.1988 & 4.5218 \end{bmatrix} \frac{m^3}{hr}$$



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augment([2..6].1 Δ°C; Flow_B[1..5]1 · 3600 s)
augment([2..6].1 Δ°C; Flow_B[1..5]2 · 3600 s)
augment([2..6].1 Δ°C; Flow_B[1..5]3 · 3600 s)

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