

### THREE PARAMETER EQUATION-1

Equation Parameters for Water

[  $A := -1.94$   $B := -4.80$   $C := 6.74$  ]

Reference Values for Water

[  $\mu_0 := 1.7916$  MPa s  $T_0 := 273.15$  K ]

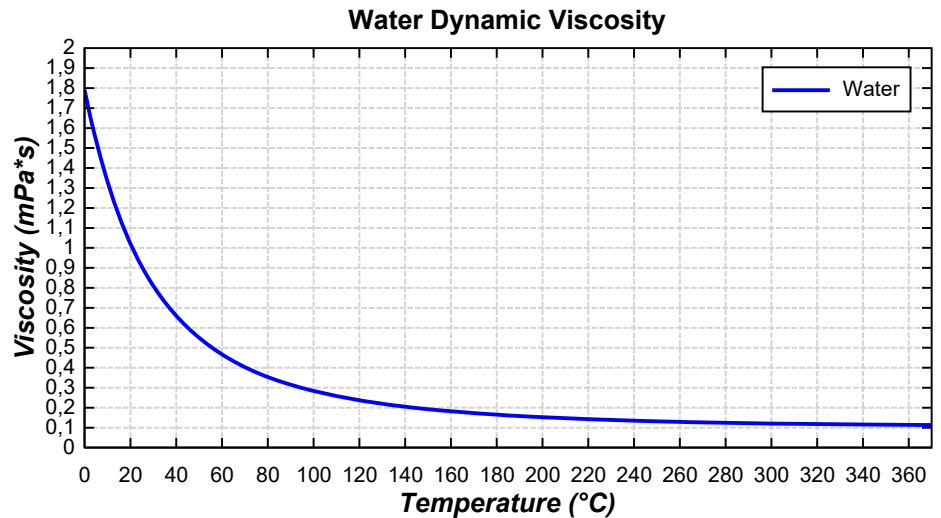
Temperature Table

$T := [0..370]$  °C

Viscosity Table

$$\mu := \mu_0 \cdot e^{A + B \cdot \left( \frac{T_0}{T} \right) + C \cdot \left( \frac{T_0}{T} \right)^2}$$

| Temperature<br>(°C) | Viscosity<br>(mPa·s) |
|---------------------|----------------------|
| 0                   | 1.7916               |
| 10                  | 1.3297               |
| 20                  | 1.0225               |
| 30                  | 0.8107               |
| 40                  | 0.6599               |
| 50                  | 0.5496               |
| 60                  | 0.4669               |
| 70                  | 0.4037               |
| 80                  | 0.3544               |
| 90                  | 0.3153               |
| 100                 | 0.2839               |



### THREE PARAMETER EQUATION-2

Equation Parameters for Water

[  $A := -3.7188$   $B := 578.919$  K  $C := -137.546$  K ]

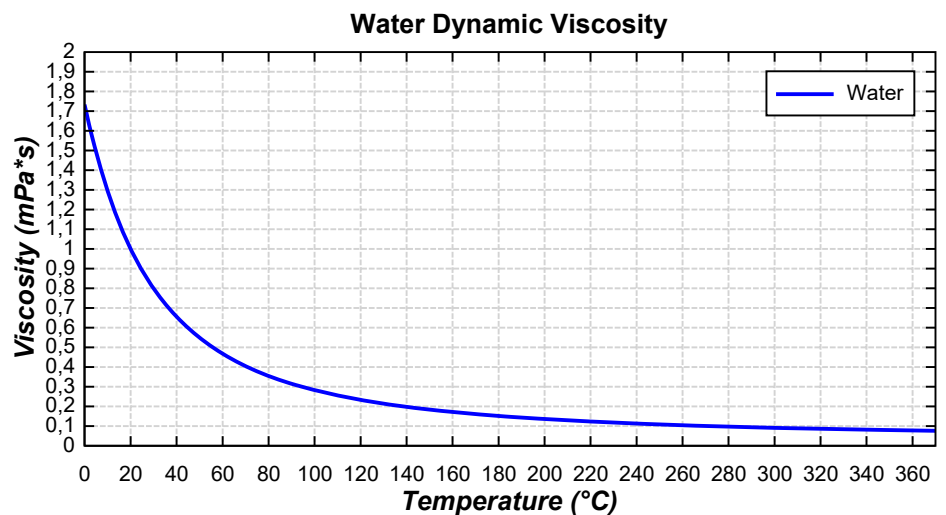
Temperature Table

$T := [0..370]$  °C

Viscosity Table

$$\eta := e^{A + \frac{B}{C + T}}$$

| Temperature<br>(°C) | Viscosity<br>(mPa·s) |
|---------------------|----------------------|
| 0                   | 1.7339               |
| 10                  | 1.2933               |
| 20                  | 1.0017               |
| 30                  | 0.8001               |
| 40                  | 0.6557               |
| 50                  | 0.549                |
| 60                  | 0.4681               |
| 70                  | 0.4053               |
| 80                  | 0.3557               |
| 90                  | 0.3158               |
| 100                 | 0.2832               |



## FOUR PARAMETER EQUATION

Equation Parameters for Water

$$\left[ A := 1.856 \cdot 10^{-11} \quad B := 4209 \text{ K} \quad C := \frac{0.04527}{\text{K}} \quad D := \frac{-3.376 \cdot 10^{-5}}{\text{K}^2} \right]$$

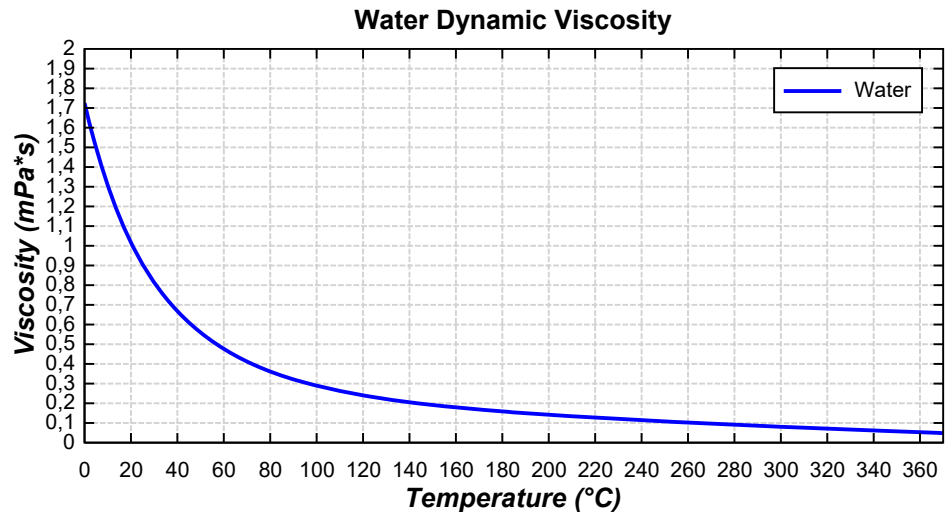
Temperature Table

 $T := [0..370] \text{ } ^\circ\text{C}$ 

Viscosity Table

$$\eta := A \cdot e^{\frac{B}{T} + C \cdot T + D \cdot T^2}$$

| Temperature<br>(°C) | Viscosity<br>(mPa·s) |
|---------------------|----------------------|
| 0                   | 1.7259               |
| 10                  | 1.3053               |
| 20                  | 1.0176               |
| 30                  | 0.8149               |
| 40                  | 0.668                |
| 50                  | 0.559                |
| 60                  | 0.4765               |
| 70                  | 0.4127               |
| 80                  | 0.3625               |
| 90                  | 0.3223               |
| 100                 | 0.2898               |



## VOGEL-FULSCHER-TAMMANN EQUATION

Equation Parameters for Water

$$[ A := 0.02939 \text{ MPa s} \quad B := 507.88 \text{ K} \quad C := 149.3 \text{ K} ]$$

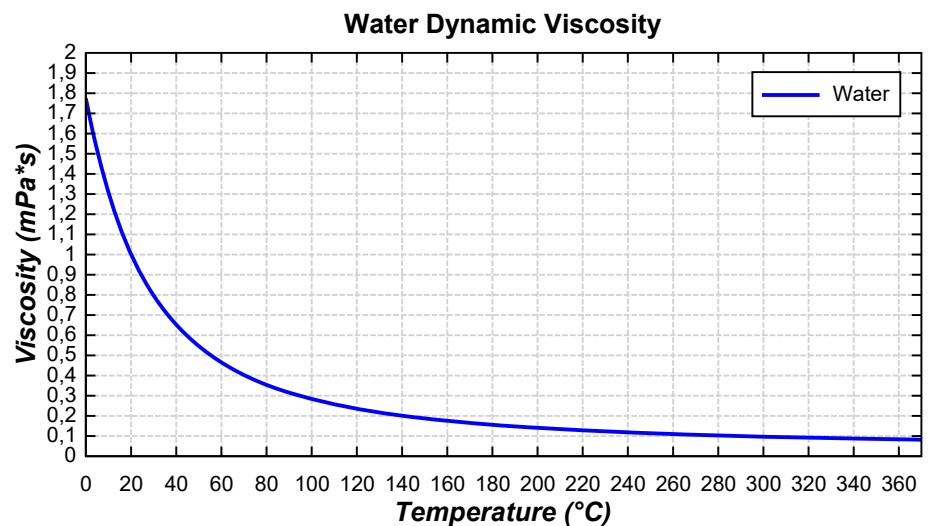
Temperature Table

 $T := [0..370] \text{ } ^\circ\text{C}$ 

Viscosity Table

$$\mu := A \cdot e^{\frac{B}{(T - C)}}$$

| Temperature<br>(°C) | Viscosity<br>(mPa·s) |
|---------------------|----------------------|
| 0                   | 1.7748               |
| 10                  | 1.3064               |
| 20                  | 1.0035               |
| 30                  | 0.7977               |
| 40                  | 0.6522               |
| 50                  | 0.5457               |
| 60                  | 0.4655               |
| 70                  | 0.4037               |
| 80                  | 0.355                |
| 90                  | 0.316                |
| 100                 | 0.2841               |



## DERIVED EMPIRICAL EQUATION

Temperature Table

$T := [0..370] \text{ }^{\circ}\text{C}$

Formula

```
for i ∈ [0..370]
  if i < 95
     $\mu_{i+1} := \left( 2.77388442 \cdot i^6 - 1243.59703683 \cdot i^5 + 229813.89243372 \cdot i^4 - 23103721.0686735 \cdot i^3 + 143393546.11111111 \cdot i^2 - 129338611.11111111 \cdot i + 35929.62962963 \right) \cdot 10^{-6}$ 
  else
     $\mu_{i+1} := \left( (-0.45450686) \cdot i^5 + 592.47759433 \cdot i^4 - 315306.5024333 \cdot i^3 + 86868859.3636402 \cdot i^2 - 129338611.11111111 \cdot i + 35929.62962963 \right) \cdot 10^{-6}$ 
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| Temperature<br>( $^{\circ}\text{C}$ ) | Viscosity<br>( $\text{mPa} \cdot \text{s}$ ) |
|---------------------------------------|----------------------------------------------|
| 0                                     | 1.7916                                       |
| 10                                    | 1.3076                                       |
| 20                                    | 1.0005                                       |
| 30                                    | 0.797                                        |
| 40                                    | 0.6539                                       |
| 50                                    | 0.5474                                       |
| 60                                    | 0.4656                                       |
| 70                                    | 0.4024                                       |
| 80                                    | 0.3537                                       |
| 90                                    | 0.315                                        |
| 100                                   | 0.2814                                       |

